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5101089

SWA10A-300
Job Sheet 181584-A



Part No: SWA10A-300

Job Qty: 1 ea

Part Name: Bearing Housing



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/10/18

Job Tracking No:

Due Date: 8/27/18

Created By: Jason Leroux

Type: Stock

Description:

Note: DWG SWA10A-300 Rev 5 IPP Rev A 17.12.19 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Bandsaw	1 pcs		8/27/18	0.00	0.10	Bandsaw1		
110	Mori Seiki	1 pcs		8/27/18	0.00	1.00	MORI NLX		
120	QC	1 pcs		8/27/18	0.00	0.00	QC2		
130	QC	1 pcs		8/27/18	0.00	0.00	QC8		
140	Packaging	1 pcs		8/27/18	0.00	0.00	Packaging3		
150	QC21-SA	1 Ea		8/27/18	0.00	0.00	QC21		

Part Op 100 - Cut Blanks to 3.560"

Descriptions: 110 - 1-Machine as per DWG. FB711 FOLIO REV: _____ DWG REV: _____ 2-Debur

JK
JK
A. 18-11-09
21
NOV 12 2018

Job BOM

Job BOM records could not be found.

Job Allocations

Job Allocations could not be found.

Part Specifications

Specifications could not be found.

Plex 8/10/18 12:48 PM dart.leroux.jason

Container No: S099122



Part: SWA10A-300

Job No: 181584

Serial No/Batch: S099122

Revision: 5

Inspector:

Exp Date:

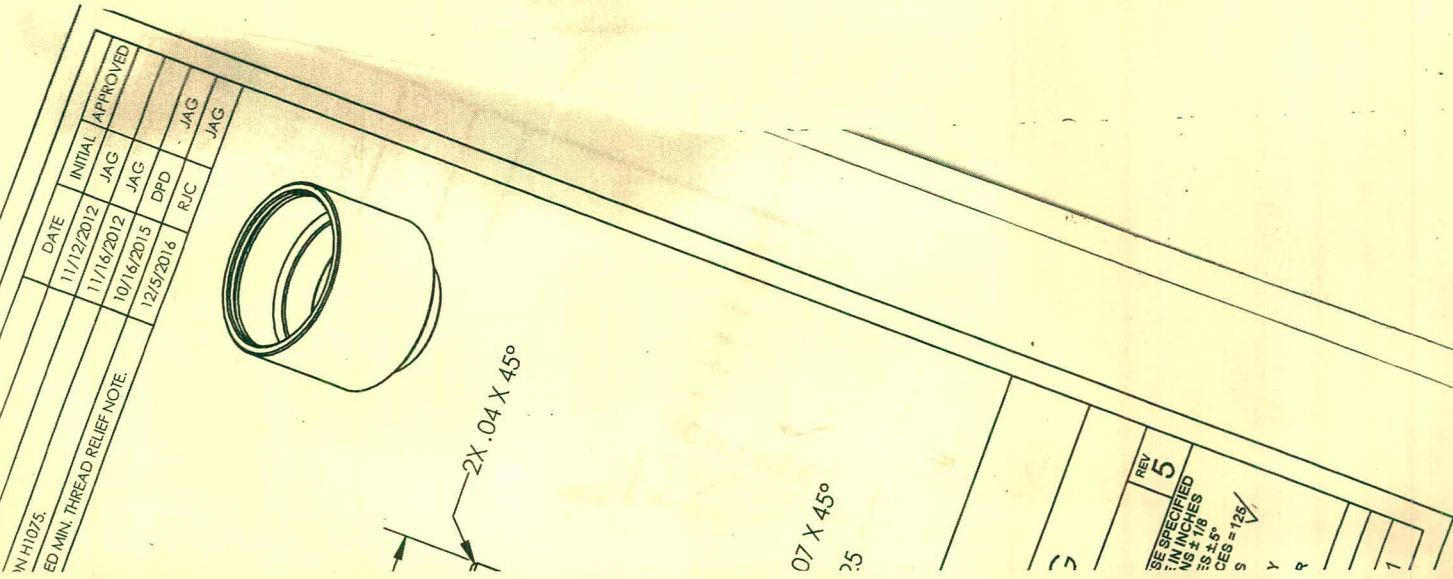
Instructions:

Date: 08/03/18

http

...-7002-0303-4UCbcd848d2b/Plexus_Control/Report_View_2.asp?URL=../Part/Job_Sheet.asp&Report=Tr... 1/1

2-2



DATE	INITIAL	APPROVED
11/12/2012	JAG	
11/16/2012	JAG	
10/16/2015	DPD	
12/3/2016	RJC	
	JAG	
	JAG	

REV	5
DESIGNATED	
IN INCHES	
AS ± .005	
CES-125	
S	
Y	
R	
1	

DART AEROSPACE LTD

Work Order:

~~178635~~ 18/584

Description: Bearing Housing

Part Number:

SWA104-300

Inspection Dwg: SWA10A-300

Rev:

Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø 3.710	$\pm .006$	3.7105	/		mic 112-177	
Ø 3.505	$\pm .000 / - .002$	3.504	/		mic 104-137	
3 1/2 - 16 UN 1B	G-0 / NOGO	G-0	/			
.04 x 45°	$\pm .01 \times .5^\circ$	.04 x 45°	/			
1.235	$\pm .003 / - .000$	1.235	/			
1.020	$\pm .005$	1.019	/			
.245	$\pm .005$	.245	/			
1.017	$\pm .005$	1.018	/			
.095	$\pm .005$	.095	/			
.03 x 45°	$\pm .01 \times .5^\circ$	.03 x 45°	/			
.02 x 45°	$\pm .01 \times .5^\circ$	.02 x 45°	/			
Ø 2.165	$\pm .001$	2.1648	/		mic V-6	
Ø 2.3520 / 2.3527		2.35204	/			
Ø 3.071	$\pm .005 / - 0.000$	3.069	/		mic 104-137	
Ø 3.120	$\pm .005$	3.119	/			
Ø 3.52	$\pm .01$	3.520	/			
.120	$\pm .005 / - .000$	.1204	/		mic	
Ø 3.950	$\pm .005$	3.9505	/		mic 104-137	
3.430	$\pm .005$	3.430	/			
.680	$\pm .005$	.680	/			
Ø 2.70	$\pm .01$	2.700	/			
.04 x 45°	$\pm .01 \times .5^\circ$	.04 x 45°	/			
.07 x 45°	$\pm .01 \times .5^\circ$	.07 x 45°	/			
.25	$\pm .01$	.25	/			

Measured by:

JL

Checked by:

JL

QC Inspector:

Date:

18-8-2

Date:

18-11-09

Date:

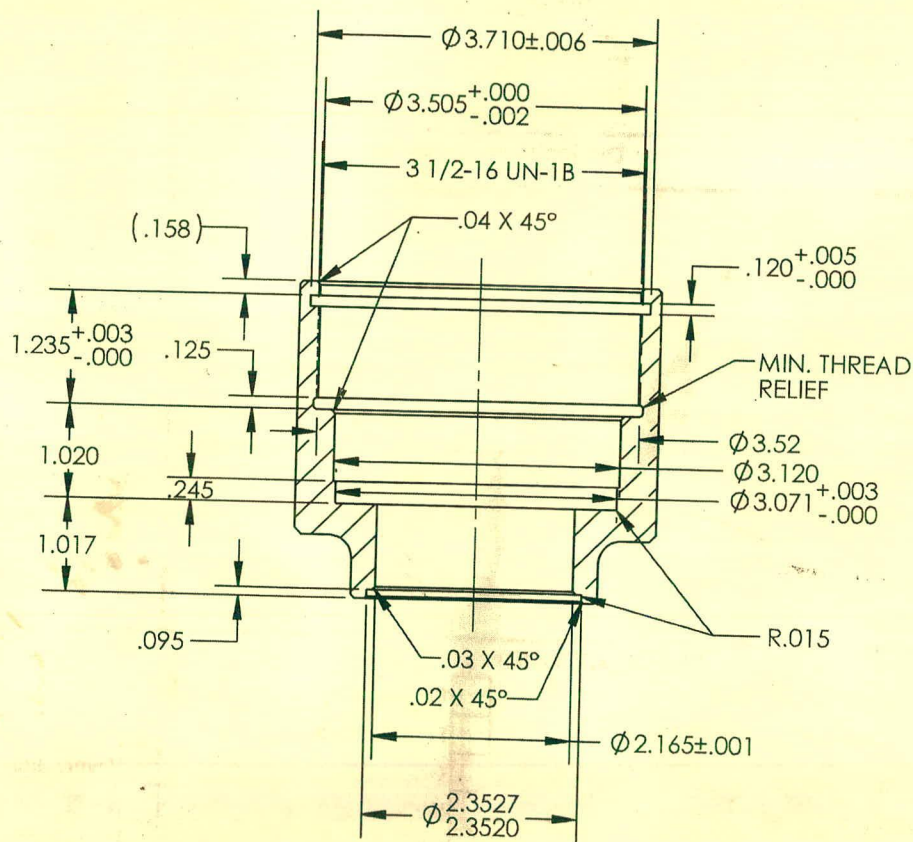
Engineering Approval:
(if necessary)

Date:

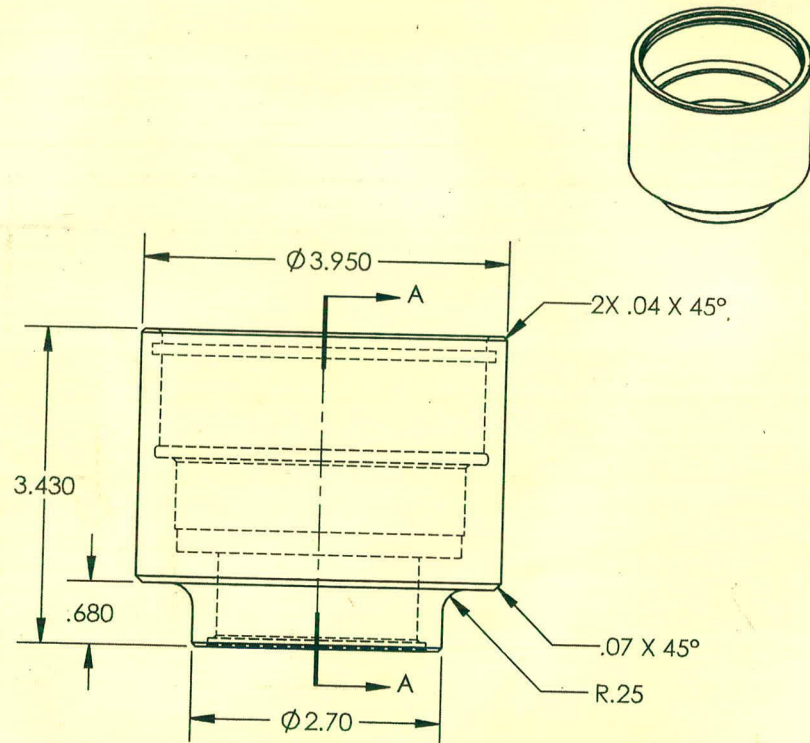
Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

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REV	ECR	REVISIONS		
		DESCRIPTION	DATE	INITIAL APPROVAL
2		AS DRAWN BY CANAM	11/12/2012	JAG
3		CH'D TOLERANCE OF $\varnothing 2.352 \pm .003$ TO A LIMIT DIM.	11/16/2012	JAG
4	15-0304	UPDATED TO NEW DRAFTING STANDARDS. ADDED MATL OPTION H1075.	10/16/2015	DPD JAG
5	16-0252	CH'D THREAD DIM WAS 3-1/2-16 UN -2B IS 3-1/2-16 UN -1B, ADDED MIN. THREAD RELIEF NOTE.	12/5/2016	RJC JAG



SECTION A-A



DART AEROSPACE	
TITLE BEARING HOUSING	
DWG NO. SWA10A-300	
REV 5	
MAT'L SS 17-4 H1150/H1075	
HEAT TREAT UNLESS OTHERWISE SPECIFIED	
FINISH DIMENSIONS ARE IN INCHES	
SPEC FRACTIONS $\pm 1/8$	
.XX $\pm .005$	
.X $\pm .01$	
.X $\pm .1$	
ANGLES $\pm 5^\circ$	
SURFACES = 125	
1. BREAK ALL SHARP EDGES	
.015 X 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY	
AFTER PLATING	
3. INTERPRET DIM AND TOL PER	
ASME Y14.5M-2009	
USED ON MODEL	
DRAWN BY: CANAM	
CHECKED: MACKOVJAK	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE	DATE
1:2	2/21/2002
SHEET 1 OF 1	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS
			SWA10A-300	1	BEARING HOUSING	SS 17-4 H1150/H1075	

